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**Product Data Sheet &
General Processing Conditions**

**RTP 2305 C
Rigid Thermoplastic Polyurethane (RTPU)
Glass Fiber**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	30 %	30 %	
Specific Gravity	1.41	1.41	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0020 in/in	0.10 - 0.20 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.6 ft-lbs/in	139 J/m	D 256
unnotched 1/8 in (3.2 mm) section	13.0 ft-lbs/in	694 J/m	D 4812
Tensile Strength	24000 psi	165 MPa	D 638
Tensile Elongation	2.5 - 5.0 %	2.5 - 5.0 %	D 638
Tensile Modulus	1.15 x 10 ⁶ psi	7929 MPa	D 638
Flexural Strength	33500 psi	231 MPa	D 790
Flexural Modulus	1.15 x 10 ⁶ psi	7929 MPa	D 790

THERMAL

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	460 - 500 °F	238 - 260 °C
Mold Temperature	200 - 250 °F	93 - 121 °C
Drying	4 - 6 hrs @ 270 °F	4 - 6 hrs @ 132 °C
Moisture Content	0.01 %	0.01 %
Dew Point	-40 °F	-40 °C

PROCESSING NOTES

Desiccant Type Dryer Required.